

## International Material Data System

<b>IMDS Recommendation</b>	<b>IMDS 018</b>
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## Automotive Glazing Parts

### 1 Purpose

This recommendation describes the general requirements for the creation of Material Data Sheets for Automotive Glazing parts (e.g. laminated safety glass or single-layer safety glass), such as windscreens, side and rear windows, roof glass and partition glass within vehicles. Other glass applications such as mirrors or headlamps have not been considered within this recommendation (for headlamps, see the recommendation IMDS 014 on lightings).

### 2 References

- Other useful recommendation documents: IMDS 001 (General structure), IMDS 003 (Elastomers), IMDS 010 (Polymers), IMDS 013 (Thermoplastic elastomers)
- The Global Automotive Declarable Substance List (GADSL, [www.gadsl.org](http://www.gadsl.org))
- End of Life Vehicles Directive 2000/53/EC.

### 3 Definitions

#### 3.1 Component

With this an Automotive Glazing part will be described, e.g. a windscreen, as well as other sub-parts fixed to this part. Sub-parts will be composed of sub-components or materials (see paragraph 4 and IMDS Recommendation 001).

#### 3.2 Material

Describes the material from which a part is produced. Materials consist of substances (for further information see IMDS Recommendation 001).

#### 3.3 Substances

Substances describe a material. A material consists of one or various substances.

##### 3.3.1 Substances to be reported

The minimum requirements for reportable substances are:

- main basic substances,
- all declarable substances included in the Global Automotive Declarable Substance List (GADSL),
- other substances may be marked as confidential or may be covered by wild cards (see IMDS Recommendation 001 for the allowed ranges).

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#### 3.3.2 Reporting Limits

Reportable substances (see 3.3.1) must be reported if they are intentionally added.

If they are present as an impurity they must be reported if they are above the threshold limits specified in the GADSL.

#### 3.4 Common Modules for Automotive Glazing

The following Common Modules can be used to describe common materials or common parts for Automotive Glazing parts. These modules should only be used if the product meets the composition. If any of the reportable substances is present in the product, a new datasheet should be created.

##### 3.4.1 Glass (IMDS ID n°: 859301): For Sheet Glass in accordance with EN 572-1 only

Sheet glass (Standardmaterial for basic soda lime silicate glass products)		Type	Material (MDS)
▲ Silicon dioxide	69-74%	ID / Version	859301 / 2.00
▲ Calcium-oxide	5-14%	MDS Supplier	IMDS-Committee
▲ Disodium-oxide	12-16%	Name	Sheet glass (Standardmaterial for basic soda lime silicate glass products)
▲ Magnesium-oxide	<6%	Trade name	
▲ Aluminium oxide	<3%	Material-No.	
▲ Misc.	<5%	Symbol	
		Classification	Ceramics / glass
		Norms/ Standards	EN 572-1

**Note 1:** The usage of wider ranges is only allowed in this special case.

**Note 2:** Miscellaneous cannot cover any reportable oxide.

##### 3.4.2 PVB-Interlayer (IMDS ID n°: 9177189), e.g. for laminated safety glass

PVB-Interlayer for laminated glass		Type	Material (MDS)
▲ PVB	69-80%	ID / Version	9177189 / 1.00
▲ Plasticizer	20-30%	MDS Supplier	IMDS-Committee
▲ Pigment portion	<1%	Name	PVB-Interlayer for laminated glass
		Trade name	
		Material-No.	
		Symbol	
		Classification	Plastics
		Norms/ Standards	

**Note:** The usage of 20-30 % Plasticizer basic substance is only allowed in this special case.

"Plasticizer" and "Pigment portion" cannot cover any reportable substance.

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## 3.4.3 Silver Printing (IMDS ID n°: 9123197), e.g. for antennas, heating, alarms

Silver printing for glazing part		Type	Material (MDS)
▲ Silver	65-99%	ID / Version	9123197 / 1.00
▲ Dibismuth-trioxide	<28%	MDS Supplier	IMDS-Committee
▲ Silicon-oxide	0.2-24.5%	Name	Silver printing for glazing part )
▲ Zinc oxide	<28%	Trade name	(EN)
▲ Diboron-trioxide	<14%	Material-No.	
▲ Misc.	<9%	Symbol	Ag
		Classification	Others

**Note 1:** The usage of wider ranges is only allowed in this special case.

**Note 2:** Miscellaneous cannot cover any reportable substance.

## 3.4.4 Glass enamel (IMDS ID n°: 9126367), e.g. for ceramic screen printing

Glass enamel for glazing part		Type	Material (MDS)
▲ Dibismuth-trioxide	<76%	ID / Version	9126367 / 1.00
▲ Silicon-oxide	13-66.5%	MDS Supplier	IMDS-Committee
▲ Zinc oxide	<76%	Name	Glass enamel for glazing part )
▲ Diboron-trioxide	<38%	Trade name	(EN)
▲ Misc.	<28.5%	Material-No.	
▲ Pigment portion	5-35%	Symbol	Bi2O3
		Classification	Ceramics / glass

**Note 1:** The usage of wider ranges is only allowed in this special case.

**Note 2:** Miscellaneous and Pigment portion cannot cover any reportable substance.

## 3.4.5 Electrical Connector (to be used up to 4 g maximum)

■ Electrical connector (less than 4 g), *Semi component* (IMDS ID n°: 9129105)

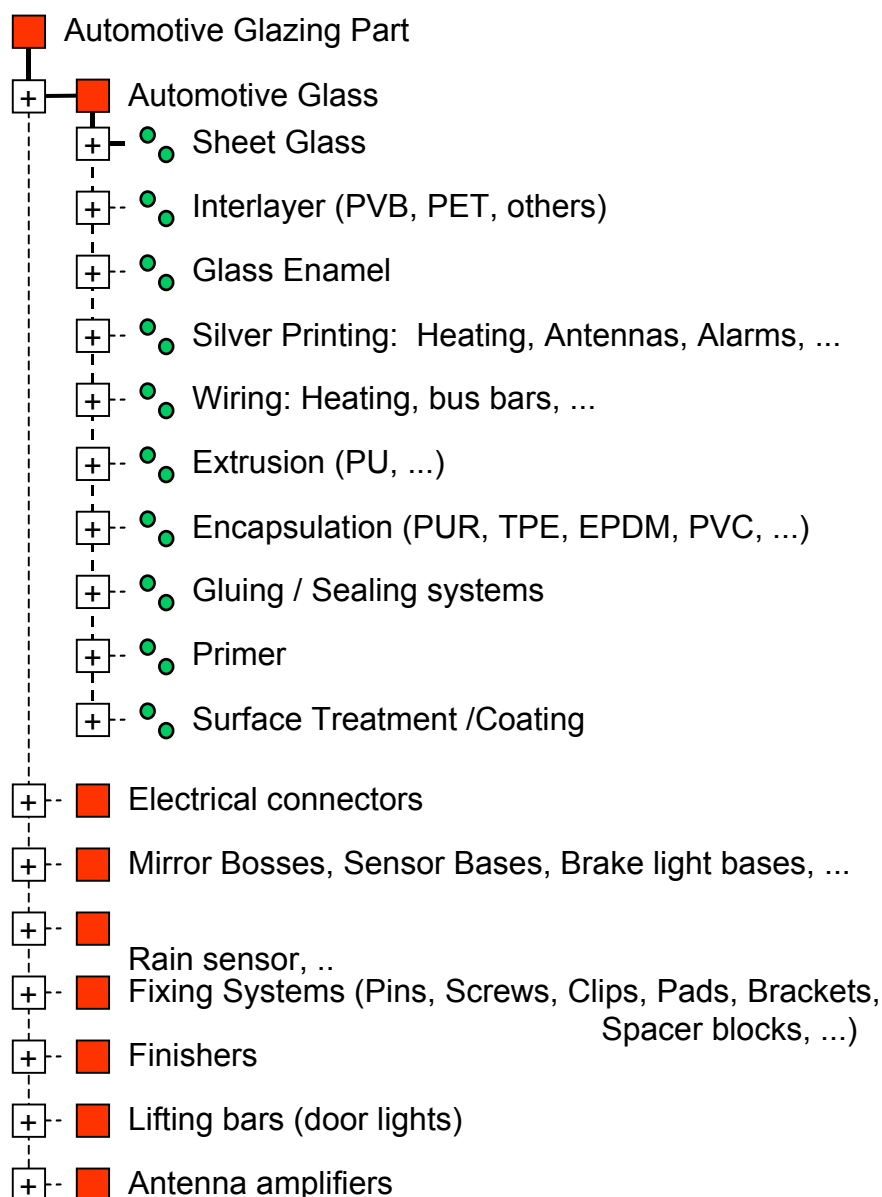
Electrical connector for glazing parts		Type	Semicomponent (MDS)
▲ Copper	88%	ID / Version	9129105 / 1.00
▲ Copper	100%	MDS Supplier	IMDS-Committee
▲ Solder for electrical connectors	12%	Article Name	Electrical connector for glazing parts
▲ Tin	25%	Item-/Material-No.	
▲ Lead	62%	Development	
▲ Bismuth	10%	Sample Report	<input type="checkbox"/>
▲ Silver	3%		

**Note:** Up to 4 g the connectors are very similar => they can be described the same way.  
Above 4 g, a detailed structure tree should be reported.

## 4 Examples

The following structure tree gives an example for structuring an Automotive Glazing part within IMDS. Necessarily an Automotive Glazing part consists of Sheet Glass. Other materials or parts should be added according to the structure tree if they are present.

### Structure Tree



## 5 This document is recommended by

Adam Opel AG  
Bayerische Motoren Werke AG  
DaimlerChrysler AG  
Dr. Ing. h.c.F. Porsche AG  
Fiat Auto  
Ford Motor Company  
Toyota Motor Corporation  
Volkswagen Group  
Volvo Car Corporation

## 6 Release and Revisions

### 6.1 Release

The recommendation was first approved and released on January 27<sup>th</sup> 2004.

### 6.2 Revision

Rev.	Date	Description / Reason	Originating Organization / Committee
02	June 2005	ILRS to GADSL	IMDS Material Services
01	18.03.04	Minor editorial change	IMDS Steering Committee

## 7 Cooperation and Assistance

Peter Pennells, Glazing Consultant  
Marc Boulard, Saint Gobain  
Gilles Landry, Splintex Glaverbel  
Muriel Lepage, Toyota  
Werner Scholz & Carl-Ludwig Voss, Ford Motor Company  
Holger Willmann, Pilkington Automotive  
Oliver Heitmann, Ferro  
Danny Kil & Raymond van der Heijden, Johnson Matthey